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NEW QUESTION: 1

Capacity needs to be measured on following levels EXCEPT:

- A. Machine or individual
- B. Plant, which can be considered as a group of different work centers
- C. None of these
- D. Work center

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 2

Which cost would be the interest lost by not investing the money at the prevailing interest rate, and it may be much higher depending on investment opportunities for the firm?

- A. Minimum cost
- B. Capital cost
- C. Capacity-associated cost
- D. Investment cost

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 3

What is measured by the length of time a product can be used before it fails?

- A. Reliability
- B. Durability
- C. Efficiency
- D. Maintainability

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 4

are determined by the computer's material requirement plan logic based upon the gross requirements for a particular part.

- A. Operational plan
- B. Planned orders
- C. Open order file
- D. None of the above

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 5

Which of the following is the activity of Demand management?

- A. Order processing
- B. All of the above
- C. Interfacing
- D. Forecasting

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 6

The capacity required depends on the particular mix of products being built and is difficult to predict is a characteristic of:

- A. Periodic manufacturing
- B. Streamline manufacturing
- C. Intermittent manufacturing
- D. process improvement

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 7

The cost associated with checking and auditing quality in the organization is called:

- A. Assessment cost
- B. Appraisal cost
- C. Evaluation cost
- D. Testing cost

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 8

Alter the load or the change the capacity awareness. These are the two ways of:

- A. Balancing capacity
- B. Balancing capacity available
- C. All of these
- D. Balancing capacity required

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 9

Items purchased or manufactured in quantities greater than needed immediately create

- A. massive-size inventories
- B. lot-size inventories
- C. bulk-size inventories
- D. lion's share inventories

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 10

Government regulations majorly apply to areas as:

- A. Population growth
- B. Environment and taxation
- C. All of these
- D. Product liability and safety

Answer: B,D ([LEAVE A REPLY](#))

NEW QUESTION: 11

For example, the price for a certain type of product must fall within a range for the suppliers to be considered. But being considered does not mean winning the order. So win orders a supplier must have characteristics that encourage customers to choose its products and services over competitors. Those competitive characteristics, or combination of characteristics are called

- A. Order takers
- B. Order credentials
- C. Order achievers
- D. Order winners

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 12

Work done at each workstation should take about the same time, this is called:

- A. Identical point in time
- B. Consistency planning
- C. Uniform plant loading
- D. Homogeneous system

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 13

If the product or service is ready for the customer's use at the time of sale, this refers to:

- A. Usability
- B. Accomplishment

C. Implementation

D. Performance

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 14

A price that is competitive, gives the seller a profit, and allows the buyer ultimately to sell at a profit is known as:

A. Average price

B. Actual price

C. Fair price

D. Impartial price

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 15

Multilevel bills are formed as:

A. Both A & B

B. To make identification of the part absolute

C. Logical grouping of parts into subassemblies based on the way the product is assembled.

D. Overall design for the arrangements of bills

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 16

Much evidence is available that this ideal information system integration is not evolving within industry supply chains, since:

A. Manual data entry is widespread, even when machine sources are available; critical information is often manually re-entered at many points in the chain

B. The use of translators to convert data from one format to another is almost universal, even between systems that are nominally compliant with established protocols

C. All of these

D. Interventions from purchasing clerks, order processors, and expeditors are required to maintain supply-chain information flows

Answer: C ([LEAVE A REPLY](#))

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NEW QUESTION: 17

As used in material management, bill of material:

- A. Describes the components used to make the product
- B. None of these
- C. Describes the subassemblies at various stages of manufacture.
- D. Both of these

Answer: (SHOW ANSWER)

NEW QUESTION: 18

A scheduled receipt is an order that has been issued:

- A. It depends on situation
- B. To supplier
- C. To manufacturing
- D. Either to manufacturing or to supplier

Answer: D (LEAVE A REPLY)

NEW QUESTION: 19

The quantity on hand plus the quantity ordered must equal the sum of the demand during the lead time plus the demand during the review period plus safety stock.

- A. True
- B. False

Answer: A (LEAVE A REPLY)

NEW QUESTION: 20

Planned input 30 30 20 20 20 20

Planned output 20 20 20 20 20 20

Planned backlog

Actual backlog 50

The planned backlog at the end of period 6 is?

- A. 50
- B. 65
- C. 70
- D. 60

Answer: C (LEAVE A REPLY)

NEW QUESTION: 21

With the explosive growth in just-in-time (JIT) concepts, the supplier-customer partnership concept grew as a result many changes in their relationships came including:

- A. Mutual analysis for cost reduction
- B. Speed of accurate information flow
- C. Mutual product design
- D. Need for rapid delivery

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 22

What is done by individual worker who, instead of checking for defects, checks for errors that will cause defects?

- A. Source inspection
- B. Source correction
- C. Successive check
- D. Self-check

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 23

Something that has value and is expected to benefit the future operation of the business is known as:

- A. Business Plan
- B. Asset
- C. Sales
- D. Revenues

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 24

Which of the following is/are the major characteristic/s to flow manufacturing?

- A. Material flows from one workstation to another.
- B. Routing are fixed and work centers are arranged according to the routing.
- C. Work centers are dedicated to producing a limited range of similar products.
- D. All of these

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 25

1. Wrong product or specification
2. Wrong amount (too little or too much)
3. Wrong shipping date (too early or too late)

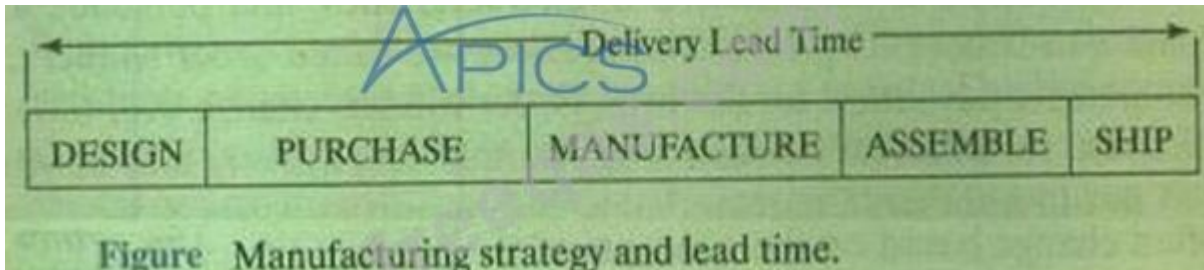
These are common errors in that occur all the time and require constant attention.

- A. MPS
- B. MRP
- C. Customer orders
- D. Customer Expectations

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 26

This is the situation of lead time strategy in case of:



- A. None of these
- B. Make-to-order
- C. Make-to-stock
- D. Engineer-to-order

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 27

Which one of the following tools that cannot be used to evaluate feasibility of a strategy?

- A. Resource deployment analysis
- B. None of these
- C. Cash flow analysis and forecasting
- D. Break-Even analysis

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 28

A work center has 3 machines and is operated for 8 hours a day and 5 days a week. What is the available time?

- A. 120 hours per week
- B. 80 hours per week
- C. 100 hours per week
- D. 90 hours per week

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 29

Over a 4-week period a work center produced 540 standard hours of work was available for 640 hours, and actually worked 480 hours. Calculate the utilization and the efficiency of the work center.

- A. 75%, 110%
- B. 75%, 110%
- C. 76%, 112.95%
- D. 75%, 112.9%

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 30

What means doing it right the first time and, if something does go wrong, stopping the process and fixing it?

- A. All of the above
- B. Quality at the source
- C. Process balancing
- D. Quality assurance

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 31

The time normally required to produce an item in a typical lot quantity is known as:

- A. Manufacturing control time
- B. Manufacturing load time
- C. Manufacturing lead time
- D. Manufacturing conduct time

Answer: C ([LEAVE A REPLY](#))

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NEW QUESTION: 32

It provides a yard stick for measuring work content and unit for stating capacity. What is it?

- A. Standard time
- B. Work effort
- C. Move time
- D. Lead time

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 33

The probability of rejecting a good lot is called the consumer's risk.

- A. false
- B. True

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 34

The art charged by a carrier will also vary with the commodity shipped and will depend upon the following:

- A. Perishability
- B. Density
- C. Value
- D. All of these

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 35

Each level of MPC (Manufacturing planning and control) differs in the following:

Purpose of the plan

Planning Horizon

Level of detail

Planning Cycle

Since each level is:

- A. For different time span
- B. Both A and C
- C. Responsible for satisfying market demand
- D. For different purposes

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 36

is that portion of firm's inventory and planned production that is not already committed and is available to the customer.

- A. None of these
- B. Safety stock
- C. Available to promise
- D. Available to produce

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 37

Goods or services satisfy the needs and expectations of the user, this refers to:

- A. Reliability
- B. Stability
- C. Maintainability
- D. Quality

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 38

The product structure file:

- A. None of these
- B. Both of these
- C. Forms a basis for a parent pick list.
- D. Contains a list of single-level components and quantities needed to assemble

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 39

What haul only for those with whom they have a specific formal contract or service, not the general public?

- A. Contract carriers
- B. Commodity contract
- C. Contract capability
- D. Contract service

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 40

A term closely related to capacity required is planned work assigned to a facility for a par.

- A. Capacity available
- B. Load
- C. Target capacity
- D. Output

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 41

The information for quantities required in manufacturing, planning and control system will come from all of these EXCEPT:

- A. Customer orders
- B. Orders to replace finished-goods inventory
- C. Sequence of operations
- D. Forecasts and material Requirement plan

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 42

Dependency in MRP can be

- A. None of the above
- B. Horizontal
- C. Both A & B
- D. Vertical

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 43

To get most profit, a company must have:

- A. All of these
- B. Lowest distribution costs
- C. Best customers service
- D. Lowest production and inventory costs

Answer: (SHOW ANSWER)

NEW QUESTION: 44

Route sheet or a routing file gives information in the manufacturing of a product such as:

- A. All of these
- B. Operations required making the product
- C. Sequence of operations
- D. Equipment and accessories required

Answer: A (LEAVE A REPLY)

NEW QUESTION: 45

Independent demand is:

- A. A & C
- B. Directly related to the demand for any other products or assemblies
- C. Calculated
- D. Not related to the demand for any other products or assemblies

Answer: D (LEAVE A REPLY)

NEW QUESTION: 46

Which of the following is NOT the basic cost element in transportation?

- A. Consignee collection
- B. Pickup and delivery
- C. Line haul
- D. Terminal handling

Answer: (SHOW ANSWER)

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NEW QUESTION: 47

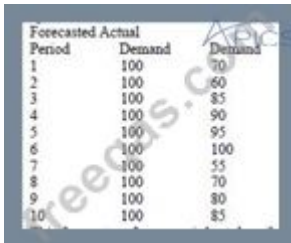
ABC Company has decided to implement point of use replenishment with a key supplier. Which action is consistent with this decision?

- A. Establishing ASN notification with the supplier
- B. Determining the reorder point level for supplies
- C. Agreeing on consignment rules.
- D. Establishing a physical area close to the operations that utilize the supplies

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 48

Forecasted Actual



Period	Forecasted Demand	Actual Demand
1	100	70
2	100	60
3	100	85
4	100	90
5	100	95
6	100	100
7	100	55
8	100	70
9	100	80
10	100	85

This forecast performance is best described as:

- A. Naive
- B. Efficient
- C. Random Error
- D. biased

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 49

A process costs \$200 to set up. The run time is 5 minutes per piece and the run cost is \$30 per hour. Determine total cost and unit cost for a lot of 500.

- A. Total Cost: \$1440.00 & Unit cost: \$2.60
- B. Total Cost: \$1450.00 & Unit cost: \$2.90
- C. Total Cost: \$1455.00 & Unit cost: \$2.90
- D. Total Cost: \$1400.00 & Unit cost: \$2.80

Answer: ([SHOW ANSWER](#)**)**

NEW QUESTION: 50

Which one of the following is NOT an input to master production schedule (MPS)?

- A. Inventories and existing capacity
- B. Bill of materials
- C. Forecasts for individual end items
- D. Sales orders

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 51

Production must keep its operating cost as low as possible this can be done in the following way/ways:

- A. Provide lowest distribution costs
- B. Maintain high inventories of raw materials and work-in-process so production is not disrupted by shortages.
- C. Manufacture only to customer order
- D. Make long production runs of relatively few production runs of relatively few products. Fewer Changeovers will be needed and specialized equipment can be used thus reducing the cost of making the product

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 52

The movement and storage of goods from suppliers to manufacturing is known as:

- A. Distribution
- B. Goods Flow
- C. Trading
- D. Physical supply

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 53

The objective of the MRP is to have:

- A. Order should not normally released until the planned order is in the current week
- B. Material available when it is needed and not before
- C. Orders for material should not be released until the planned order release date arrived
- D. All of the above

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 54

The tracking signal can be calculated as:

- A. Tracking signal = algebraic sum of forecast orders / MAD
- B. Tracking signal = cumulative sum of forecast errors * MAD
- C. Tracking signal = cumulative sum of forecast errors + MAD
- D. Tracking signal = algebraic sum of forecast errors / MAD where MAD = Mean Absolute Deviation

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 55

The emphasis in just-in-time is on achieving the plan, no more, no less, this is called:

- A. uniformity
- B. linearity
- C. modularity

D. consistency

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 56

Over a period of 4 weeks, a work center produced 50, 45, 40, and standard house of work. What is the demonstrated capacity of the work center?

A. 49.5

B. 47.8

C. 48

D. 47.5

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 57

Backward scheduling is used to determine when an order must be started.

A. False

B. True

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 58

Which of the following is an artificial grouping of components for planning purposes?

A. Single-level bill

B. Planning bill

C. Summarized parts list

D. Indented bill

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 59

To maintain the desired level of customer service by maintaining finished-goods inventory levels or by scheduling to meet customer delivery requirements.

1. To make the best use of material, labor and equipment.

2. To maintain inventory investment at the required levels.

These are the objectives of:

A. MPR II

B. MPS

C. Production plan

D. MRP

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 60

Important way to resolve conflicting objective is:

A. Integrated materials management or logistics organization

- B. To provide close coordination of the supply, production and distribution functions.
- C. All statements related ones.
- D. Balance conflicting objectives to minimize the total of all costs involved

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 61

is a two-step process. First determine the time needed for each order at each order at each work center. Then sum up the capacity required for individual orders?

- A. Both A and B are same
- B. Available capacity
- C. Load
- D. Capacity required

Answer: A ([LEAVE A REPLY](#))

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NEW QUESTION: 62

The systematic use of techniques that identify a required function, establish a value for that function, and finally provide that function at the lowest overall cost, is known as:

- A. Value analysis
- B. Quality analysis
- C. Specification analysis
- D. Functional analysis

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 63

"The function of establishing, measuring, monitoring and adjusting limits or levels of capacity in order to execute all manufacturing schedules". This definition is related to:

- A. Capacity control
- B. None of these
- C. Capacity management
- D. Capacity planning

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 64

Any changes can be made to the MPS as long as it is within the limits set by the production plan. Changes are routine and are often made by the computer program. This is the scenario in zone of time fence.

- A. Liquid Zone
- B. None of these
- C. Frozen Zone
- D. Slushy Zone

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 65

The process of collecting the gross requirements and netting can be simplified by using

- A. Time buckets
- B. Action buckets
- C. Low-level codes
- D. Planning horizon

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 66

Transportation
Distribution inventory
Warehousing
Packaging
Material handling
Order Entry

These are the activities of:

- A. physical supply Distribution system
- B. Distribution details
- C. Virtual supply and distribution system
- D. None of these

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 67

CRP inputs are all of the following EXCEPT:

- A. Planned order releases and work center capacities
- B. Open shop orders and leads times
- C. None of these
- D. Routings and time standards

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 68

Establish the acceptable limits and are usually expressed as the amount of allowable variation about the desired amount is called:

- A. Minority
- B. Charity Act
- C. Tolerances
- D. Acceptability

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 69

In back scheduling, Sequence of operation, Work centers needed setup time, and runtime are included in a/an?

- A. Load Sheet
- B. Route file
- C. Work Center file
- D. Order file

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 70

Where-used reports give information about

- A. The parents for a component
- B. Both A & B
- C. None of the above
- D. Independent and dependent demand

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 71

The material planner works with the type of orders

- A. Four
- B. Two
- C. Three
- D. Seven

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 72

What is based on a comparative analysis of the introduction and growth of similar products in the hope that the new product behaves in a similar fashion?

- A. Forecasting analogy
- B. Future analogy
- C. Estimated analogy
- D. Historical analogy

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 73

- * Pareto charts
- * Check sheets
- * Process flowcharts
- * Scatterplots
- * Cause and effect diagram

These are the:

- A. Quality control tools
- B. None of these
- C. demand measurements
- D. Control charts

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 74

What record in sequence only the main operation and inspection and are useful; for preliminary investigation and give a bird's-eye view of the process?

- A. Operations process chart
- B. Operations description chart
- C. Operations receiving chart
- D. Operations inspection chart

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 75

Which of the following is NOT the source of waste in the operation and management of the manufacturing system?

- A. Inventory
- B. Overproduction
- C. Waiting time
- D. Product defects

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 76

Which of the following defines what materials have to be scheduled to make the end products?

- A. All of the Above
- B. Master production schedule
- C. Bills of material
- D. Engineering change control bill

Answer: ([SHOW ANSWER](#))

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NEW QUESTION: 77

Which of the following strategic option/s is/ are used as success criteria for a corporate strategy?

- A. Suitability (would it work?)
- B. All of these
- C. Acceptability (will they work it?)
- D. Feasibility (can it be made to work?)

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 78

The purpose/s of rough-out capacity planning is /are:

- A. provide warnings of any bottlenecks
- B. to check the feasibility of the MPS
- C. Ensure utilization of work centers and advice vendors of capacity requirements
- D. All of these

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 79

Which of the following points are related to bills of material?

- A. The bill of material shows all the parts required to make one of the items
- B. All of the above
- C. Each part or item has only one part number
- D. A part is defined by its form, fit or function. if any of these changes , then it is not the same part and it must have a different part number

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 80

Production management is concerned with:

- A. All of these
- B. The desired inventory levels
- C. The quantities of each production group that must be produced in each period \

D. The resources of equipment, labor, and material needed in each period, and the availability of the resources needed

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 81

are best used for forecasting products with stable demand where there is little trend or seasonality.

A. Estimated calculations

B. Demand averages

C. None of the above

D. Moving averages

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 82

When a calculation is made to find out how many are needed, the quantities available must be considered in:

A. Linkage between manufacturing planning and control system

B. Both A & C

C. Maintaining the bills of material structures

D. Inventory records

Answer: **D** ([LEAVE A REPLY](#))

NEW QUESTION: 83

The files contained in the database are of two types which are:

A. fixed and variable

B. planning and procedural

C. absolute and relative

D. planning and control

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 84

Who is responsible for meeting the minimum specifications of the product design?

A. Scope

B. Manufacturing

C. Standardization

D. Policy

Answer: **B** ([LEAVE A REPLY](#))

NEW QUESTION: 85

Scheduled receipts shows:

A. All of the Above

- B. The quantities ordered
- C. When quantities ordered are expected to be available
- D. When quantities ordered are expected to be completed

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 86

Sales 100 100 100 100 100 100

Production 200 200 200 100 100 100

Starting Inventory = 100

The production plan shown above is an example of which production strategy?

- A. Combination
- B. Chase
- C. Level
- D. Least Squares

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 87

Exponential smoothing gives the same results as a moving average but without the need to retain as much data and with easier calculations.

- A. True
- B. False

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 88

Carrying can be broken down into which of the following three categories?

- A. Capital costs, storage costs, risk costs
- B. Item costs, transit costs, storage costs
- C. Training costs, storage costs, risk costs
- D. Capital costs, ordering costs, risk costs

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 89

Providing a routine method for regularly updating item forecasts is known as:

- A. Steady smoothing
- B. Regular smoothing
- C. Stable trend smoothing
- D. Exponential smoothing

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 90

The amount of released and planned work assigned to a facility for a particular time period is called:

- A. Assignment
- B. Management
- C. Load
- D. Agility

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 91

The line between two or more supply sources where the laid-down cost is the same is known as:

- A. Production boundary
- B. Cost line
- C. Market boundary
- D. Inventory line

Answer: C ([LEAVE A REPLY](#))

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NEW QUESTION: 92

The place where goods are stored for long periods and where the prime purpose is to protect goods until they are needed is called

- A. General warehouse
- B. Store house
- C. Distribution warehouse
- D. Go-down

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 93

For each product
how the product is made.

- A. Shop-order master file
- B. Control file
- C. Work-center master file

D. Routing file

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 94

Which costs can be avoided by leveling production, that is, by producing items in slack periods for sale in peak periods?

A. Purchase order cost

B. Capacity-associated control

C. Stock-out cost

D. Production cost

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 95

A work center consists of four machines and is operated 8 hours per day for 5 days a week. Historically, the utilization has been 85% and the efficiency 110%.what is the rated capacity?

A. 160.9 standard hours

B. 180.5 standard hours

C. 149.6 standard hours

D. 150 standard hours

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 96

Master production schedule, inventory records and bills of material are three major inputs to

A. Material Requirements planning (MRP) System

B. Manufacturing Planning and Control (MPC) Function

C. Capacity Requirements planning (CRP)

D. Production activity Control

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 97

A company ships barbecues fully assembled. The average line-haul cost per shipment is \$12.50 per mile, and the truck carries 100 assembled barbecues. The company decides to ship the barbecues unassembled and figures it can ship barbecues in a truck. Calculate the line-haul cost per barbecue assembled and unassembled. If the average trip is 300 miles, calculate the saving per barbecue?

A. \$0.126, \$0.125 and \$30.00

B. \$0.125, \$0.125 and \$30.00

C. \$0.127, \$0.124 and \$30.00

D. \$0.125, \$0.125 and \$30.00

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 98

Basic strategies that can be used in a production plan may be:

- A. Chase strategy
- B. Any one of these
- C. Production leveling strategy
- D. Subcontracting

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 99

The level of detail in strategic business plan is:

- A. None of these
- B. Both of these
- C. Concerned with general market and production requirements
- D. Not so high

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 100

A work center consists of 4 machines each working a 16-hour day for 5 days a week. What is the weekly available time?

- A. 350 hours per week
- B. 320 hours per week
- C. 300 hours per week
- D. 230 hours per week

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 101

Total the forecast demand for the planning horizon.

Determine the opening inventory and the desired ending inventory

Calculate the total production required as follows:

Total Production = total forecast + back orders

+ ending inventory - opening inventory

Calculate the production required each period by dividing the total production by the number of periods.

Calculate the ending inventory for each period.

Above is the general procedure

- A. All of these
- B. for developing a level production
- C. to forecast capacity requirements to meet demand
- D. To identify the production gaps

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 102

What is characterized by many variations in product design, process requirements and order quantities?

- A. Intermittent manufacturing
- B. Streamline manufacturing
- C. process improvement
- D. Periodic manufacturing

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 103

Which one of the following affects capacity available?

- A. Product Mix
- B. All of these
- C. Product specifications
- D. Plant and equipment and work effort

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 104

The amount or permissible variation between an inventory record and a physical count is called:

- A. Variable Charity
- B. Tolerance
- C. Common Fluctuation
- D. Charity

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 105

Which three dimensions to performance are important?

- A. reliability, Portability and Extensibility
- B. reliability, security and maintainability
- C. reliability, durability and maintainability
- D. Accessibility, durability and maintainability

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 106

Which of the following one is the method of reducing system nervousness?

- A. Exception message
- B. Releases orders
- C. Firm's planned orders

D. Transaction message

Answer: C ([LEAVE A REPLY](#))

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NEW QUESTION: 107

Goods making up a single order are brought together and checked for omissions or errors, this is known as:

- A. Marshal the shipment
- B. Dispatch shipment
- C. Receive the shipment
- D. Operate the shipment

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 108

The formula to calculate the Mean Absolute Deviation (MAD) is:

- A. $MAD = (\text{sum of absolute deviations} / \text{number of observations})$
- B. $MAD = (\text{sum of random deviations} / \text{number of average observations})$
- C. $MAD = (\text{sum of mean deviations} / \text{number of facts})$
- D. $MAD = (\text{sum of absolute deviations} / \text{number of average forecasts})$

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 109

What is the reason for using the sample inspection?

- A. human error is estimated to be as high as 20% when performing long-term repetitive testing
- B. there is not enough time to give 100% inspection to a batch of product
- C. All of the above
- D. testing the product is destructive

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 110

A facility, function, department, or resource whose capacity is equal to or less than the demand placed upon it is known as:

- A. timeframe
- B. bottleneck
- C. elapsed operation
- D. none of the above

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 111

When in a given period, actual demand will vary about the average demand, this is called:

- A. Fixed variation
- B. Random variation
- C. Forecast variation
- D. Possible average variation

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 112

Total customer satisfaction based on the complete experience with an organization, not just the product is known as:

- A. Perceived quality
- B. Fool proof quality
- C. Absolute quality
- D. Total quality

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 113

The purchase cost of the stock-keeping units or the cost of manufacturing the item is called:

- A. Elementary cost
- B. Economic cost
- C. Unit cost
- D. Key cost

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 114

The purpose
change.

- A. Strategic business plan
- B. Production plan
- C. Scheduling plan
- D. Change management plan

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 115

What have most of the values clustered near a central point with progressively fewer results occurring away from the cluster?

- A. Frequent distribution
- B. Normal distribution
- C. Average distribution
- D. Relevant distribution

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 116

Shifts in the age of the population needs of ethnic groups, low population growth, freer trade between countries and increased global competition all contributes to:

- A. customer expectations
- B. Government
- C. Business decisions
- D. changes in the marketplace

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 117

ISO does not provide the documentation but specifies generic requirements for management that are typically grouped into which of the following levels:

- A. policies, procedures, practice and environment
- B. policies, procedures, practice and proof
- C. plan, procedures, performance and proof
- D. scope, procedures, practice and quality

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 118

If shippers want to reduce transportation cost, they should:

- A. Both A and B
- B. Neither A nor B
- C. increase the weight shipped
- D. maximize density

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 119

What can affect the trend, seasonality, or randomness of the actual demand?

- A. Static changes
- B. Random changes
- C. Dynamic changes
- D. Planned changes

Answer: ([**SHOW ANSWER**](#)**)**

NEW QUESTION: 120

Operational splitting is practical when:

- A. it is possible for an operator to run more than one machine at a time
- B. setup time is low compared to run time
- C. All of the above
- D. a suitable work center is idle

Answer: C ([**LEAVE A REPLY**](#)**)**

NEW QUESTION: 121

The capacity requirements plan occurs at the level of:

- A. Both A&C
- B. MRP II
- C. MRP
- D. MPS

Answer: C ([**LEAVE A REPLY**](#)**)**

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NEW QUESTION: 122

Raw materials are recorded into work-in-process, when work is completed and becomes finished goods; the work-in-process inventory is relieved by multiplying the number of units completed by the number of parts in the bill of material, in which system?

- A. demand pattern system
- B. leveling system
- C. Work-in-progress system
- D. post-deduct system

Answer: ([**SHOW ANSWER**](#)**)**

NEW QUESTION: 123

Which of the following strategies is most likely to produce the shortest delivery leadtime?

- A. Make-to-order
- B. Make-to-stock

C. Assemble-to-order

D. Make-to-assemble

Answer: (SHOW ANSWER)

NEW QUESTION: 124

Because of the flow system and the low work-in-process inventory,

A. labor into routine tasks

B. machinery and tooling can be specialized

C. little build-up of work-in-process inventory

D. lead times are short

Answer: D (LEAVE A REPLY)

NEW QUESTION: 125

The devices that move material (or people) horizontally or vertically between two fixed points are usually known as:

A. Conveyors

B. Hoists

C. Industrial trucks

D. Cranes

Answer: A (LEAVE A REPLY)

NEW QUESTION: 126

Delivery lead time is the longest in case of:

A. Assemble-to-order

B. None of these

C. Make-to-order

D. Make to-stock

Answer: B (LEAVE A REPLY)

NEW QUESTION: 127

Which of the following are the two sources of specifications?

A. Buyer specification & Buyer specification

B. Buyer specification & Standard specification

C. Seller specification & Standard specification

D. Standard specification & Engineering specification

Answer: B (LEAVE A REPLY)

NEW QUESTION: 128

The needs of the customer are gathered using various survey methods or by comparing a company's own products against the competitions, these wants are referred to as:

A. Customer satisfaction

- B. Voice of customer
- C. Customer will
- D. Customer liquidity

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 129

The formula to calculate the Target value is:

- A. $T = D (R + L) + SS$
- B. $T = D (R -) / SS$

Where T = target level, D = demand pr unit of time, lead-time duration, R = reviewperiod duration, SS = safety stock

- C. $T = D (R + L) * SS$
- D. $T = D (R -L) + SS$

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 130

The ranking of jobs for the dispatch list is created through the application of which of the following priority rule?

- A. Earliest operation due date
- B. First come, first served
- C. Shortest process time
- D. All of the above

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 131

Altering the load in balancing capacity available means?

- A. Rescheduling of load sheet
- B. Shifting orders ahead
- C. Shifting orders ahead or back
- D. Shifting orders back

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 132

What is a problem for manufacturing, but it can be attained by overtime or under-time, shifting workers, and so forth?

- A. Working center control
- B. Input/Output rate
- C. Risk disbursement
- D. Capacity change

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 133

What attempts to prevent the production of defects by showing that when the standard deviation increases there is an assignable cause for variation?

- A. Process capability
- B. Process value
- C. Process control
- D. Process variation

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 134

Planning horizon means

- A. The most current period in the record
- B. The number of periods in the record
- C. None of the above
- D. The quantity of the records

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 135

Which of the following statements is true about obtaining a high level of accuracy for inventory records?

- A. It would usually lead to a reduction of inventory levels.
- B. It is not necessary to achieve because of safety stocks and safety lead time.
- C. It is probably impossible to achieve and will be costly to obtain.
- D. It would result in savings that are likely to be small and difficult to determine.

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 136

The cost of avoiding trouble by doing the job right in the first place is known as:

- A. Deterrence cost
- B. Anticipation cost
- C. Production cost
- D. Prevention cost

Answer: ([SHOW ANSWER](#))

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NEW QUESTION: 137

ERP systems:

- A. Having large scope allows the tracking of orders and other important planning and control information throughout the entire company from procurement to ultimate customer delivery
- B. Both of these
- C. Capable of allowing managers to share data between firms
- D. None of these

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 138

is the number of periods 1, in which changes are not expected due to excessive cost caused by schedule disruption.

- A. Demand time fence
- B. ATP (available to promise)
- C. Scheduled receipt
- D. Projected available balance

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 139

The needs of sales and the economics of production must be balanced, and this balance is usually obtained with:

- A. Product simplification
- B. Product Specialization
- C. Product Standardization
- D. All of the above

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 140

Because of its labor contracts, a company must hire enough labor for 100 units of production per week on one shift or 200 units per week on two shifts, it cannot hire, layoff, or assign overtime. During the fourth week, workers will be available from another department to work part or all of an extra shift (up to 100 units). There is a planned shutdown for maintenance in the second week, which will cut production to half. Develop a production plan. The opening inventory is 200 units, and the desired ending inventory is 300 units.

Week	1	2	3	4	5	6	Total
Forecast Demand	120	160	240	240	160	160	
Planned production							
Planned Inventory							

If the opening backlog is 500 units, forecast demand is 700 units. And production is 800 units, what will be the ending backlog?

- A. 400 units
- B. 600 units
- C. All of these
- D. 500 units

Answer: [\(SHOW ANSWER\)](#)

NEW QUESTION: 141

The function of selecting and sequencing available jobs to be run at individual work centers is known as:

- A. Sequencing
- B. Dispatching
- C. Decentralization
- D. Devolution

Answer: B [\(LEAVE A REPLY\)](#)

NEW QUESTION: 142

Utilization can be determined from:

- A. Efficiency
- B. Historical records
- C. Both A And B
- D. Work sampling study

Answer: C [\(LEAVE A REPLY\)](#)

NEW QUESTION: 143

If the efficiency of the work center in the above question is 115%. What is the rated capacity of the work center?

- A. 279 Standard hours per week
- B. 276 Standard hours per week
- C. None of these
- D. 287 Standard hours per week

Answer: B [\(LEAVE A REPLY\)](#)

NEW QUESTION: 144

The resources used in changing inputs to outputs are usually known as:

- A. Processes

- B. Components
- C. Decisions
- D. Measurements

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 145

A multilevel bill of material can shown as

- A. Indented bill
- B. Summarized parts list
- C. Planning bills
- D. Single-level bill

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 146

Which of the following is generally a function of the physical distribution system?

- A. Production planning
- B. packaging
- C. Production activity control
- D. bill of material

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 147

Strategic business plans are usually reviewed

- A. After five years
- B. Both A and B
- C. Every six months to a year
- D. After each quarter

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 148

When a job might be expanded to include a sequence of activities instead of only one activity, this is called

- A. Horizontal enlargement
- B. Vertical enlargement
- C. Correspondence expansion
- D. Parallel expansion

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 149

A routing file should exist for every component manufactured and contain which of the following information?

- A. Tooling needed at each operation
- B. Work centers to be used
- C. All of the above
- D. Standard times

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 150

To provide the required level of customer service at the least total system cost, is the objective of:

- A. Process management
- B. Distribution management
- C. Distribution inventory
- D. Management maintenance

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 151

Which of the following criteria is used to judge MPS?

- A. Resource use
- B. Cost
- C. Customer service
- D. All of these

Answer: D ([LEAVE A REPLY](#))

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NEW QUESTION: 152

What implies understanding and correctly implementing the major enterprise-wide changes required to truly eliminate or significantly reduce waste in the system?

- A. Lead production
- B. Enterprise production
- C. Control production
- D. Command production

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 153

The orders are automatically scheduled and controlled by the computer are the orders called:

- A. Firms planned order
- B. Planned orders
- C. All of the Above
- D. Computer generated order

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 154

If a company makes wooden tables, the demand for the tables is called

- A. Both A & B
- B. None of the above
- C. Dependent Demand
- D. Independent Demand

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 155

Who is responsible for producing the products and services the customer wants, when wanted, with required quality, at minimum cost and maximum effectiveness and productivity?

- A. Production management
- B. Product-review management
- C. Marketing management
- D. Operations management

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 156

What reduces the planning and control effort needed, the number of items required, and the inventory that has to be carried?

- A. Design and specification
- B. Periodic review
- C. Value-added scheme
- D. Standardization

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 157

In bills of Material structure; Summarized parts list:

- A. The lists of all the parts needed to make one complete assembly
- B. Does not contain any information about the way the product is made or assembled
- C. Both A & B

D. It's the list of comments are linked to their parents by listing them immediately below the parents

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 158

Suppose company manufactures paint from a base color and adds tints to arrive at the final color. Suppose there are 10 tints and a final color is made by mixing any three of them with the base. There are 70 possible colors ($10 \times 9 \times 8 = 720$). Forecasting and planning production for 720 items is a difficult task. It is much easier if:

A. Once a customer's order is received, the base color and the required tints can be combined (assembled) according to the order

B. MPS is done at the component level

C. None of these

D. Production is planned at the level of the base color and the 10 tints. There are then only 10 items with which to deal: the base color and each of the 10 tints.

Answer: A,D ([LEAVE A REPLY](#))

NEW QUESTION: 159

to the marketplace depends on being able to provide shorter lead times and better due date performance.

A. Productivity

B. Equivalence

C. Responsiveness

D. Reliability

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 160

Which method influences the risk of damage and breakage?

A. density

B. Packaging

C. Perishability

D. value

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 161

Planned order receipt is generated by MRP when:

A. gross requirements are greater than zero

B. projected available balance is above zero

C. forecasted demand is less than planned supply

D. net requirements are greater than zero

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 162

To design products for low-cost manufacture requires close coordination between product design and process design, which is called:

- A. Product engineering
- B. Low-cost engineering
- C. Simultaneous engineering
- D. Marketplace engineering

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 163

Capacity needs to be measured on at which of the following level?

- A. Plant, which can be considered as a group of different work centers
- B. Work center
- C. Machine or individual worker
- D. All of the above

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 164

Pareto analysis can be used:

- A. to select problems with the greatest economic impact
- B. to identify process bottleneck
- C. To locate employee grievances with true assignable causes
- D. To manage excessive overtime

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 165

The specific way in which materials move depends upon which of the following factor?

- A. All of the above
- B. The channels of distribution that the firm is using
- C. The characteristics of the product
- D. The types of markets served

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 166

- * High quality level
- * High flexibility to change such things as volume, specifications, and delivery
- * High service level
- * Short lead times
- * Low variability in meeting targets
- * Low cost

These are general requirements of:

- A. Suppliers
- B. Customers
- C. All the supply chain agents
- D. Sub-contractors

Answer: ([SHOW ANSWER](#))

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NEW QUESTION: 167

Each of the following actions would reduce safety stock levels EXCEPT:

- A. reduce the customer service target
- B. increase lead times
- C. reduce forecast error
- D. adopt a make-to-order strategy

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 168

Following figure shows: (draw here figure 4.10) with out mentioning names)

- A. Summarized part lists
- B. Where-used reports
- C. Production requirements
- D. Pegged requirement

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 169

Poke-Yoke (Fail Safe) tries to change either the process or its resources, thus eliminating the need to rely on human experience and knowledge. Examples include:

- A. Both of these
- B. Use color-coded parts
- C. Put a template over an assembled component to show operators where specific parts go
- D. None of these

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 170

Which of the following is NOT the method of forecasting?

- A. extrinsic
- B. quantitative
- C. intrinsic
- D. qualitative

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 171

The material requirement plan authorizes production activity control (PAC):

- A. To take control of work orders and make sure they are completed on time
- B. All of these
- C. To manage day-to-day activity and provide the necessary support
- D. To work orders to the shop for manufacturing

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 172

With reference to the above example; how much should be produced each period?

- A. 116 cases
- B. 122 cases
- C. 120 cases
- D. None of these

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 173

What must manage both the input of orders to the production process and the availability capacity to control queue and work-in process?

- A. Run time activity
- B. Work center manufacturing activity
- C. Production activity control
- D. Activity management

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 174

If demand shifts between models, the assembly line can respond daily, this is called:

- A. mixed-model scheduling
- B. Shifting scheduling
- C. miscellaneous scheduling
- D. variable-model scheduling

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 175

With reference to the above example; considering 116 cases produced during the period what is the ending inventory for each period?

- A. 106 cases
- B. 102 cases
- C. 107 cases
- D. 110 cases

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 176

For effective planning:

- A. Priority should be given more importance than capacity
- B. There must be a balance between priority and capacity
- C. None of these
- D. Capacity should be given more importance than priority

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 177

and uncouples the sales forecast from manufacturing by establishing a manufacturing plan

- A. MRP and production plan
- B. MPS and chase strategy
- C. MRP and MRP II
- D. Production plan, MPS

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 178

Which of the following basic characteristic that can be used to measure the performance of a particular process or activity?

- A. All of the above
- B. Quantity
- C. Quality
- D. Cost

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 179

The time a job waits at a work center before being handled is called:

- A. Wait time
- B. Queue time
- C. Linger time
- D. Interval time

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 180

Today production control works in a demanding environment shaped by six major challenges. Which one of the following is not of those challenges?

- A. Customer that are never satisfied
- B. A supply chain that is large and must be manage
- C. None of these
- D. A product life cycle that is getting shorter and shorter

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 181

Which of the following is the characteristic to flow manufacturing?

- A. Routings are variable
- B. work centers are dedicated to produce a limited range of similar products
- C. Materials flows from one workstation to another using some form of realistic transfer
- D. Capacity is variable by the line

Answer: B ([LEAVE A REPLY](#))

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NEW QUESTION: 182

Which of the following is NOT the manufacturing lead time?

- A. Load time
- B. Queue time
- C. Run time
- D. Setup time

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 183

The planning horizon is usually and is reviewed perhaps .

- A. None of these
- B. 8-12 months, each month
- C. 5-8 months, each quarter

D. 6-8 months, each month or quarter

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 184

The carrying cost is usually defined as a percentage of the dollar value of inventory per unit of time.

A. True

B. False

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 185

Quality and delivery factor of products tend to have increased importance during:

A. Introduction phase

B. Decline phase

C. Growth phase

D. Maturity phase

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 186

In s distribution system, which activity affects customer service and the cost of providing it?

A. All of the above

B. Distribution inventory

C. Order processing and communication

D. Warehouses

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 187

is responsible for producing a set of specifications that manufacturing can use to make the product. Products must be designed to be:

* Functional

* Capable of low-cost processing

A. Production Plan

B. Marketing mix

C. Product Design

D. All of these

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 188

When there is uncertainty in the supply chain based on the use of forecasts, and that uncertainty is then exaggerated by lead-time effects and differences in lot sizes as material moves through the supply chain, this is called:

- A. Bull ship effect
- B. Bullwhip effect
- C. Anticipatory effect
- D. None of the above

Answer: (SHOW ANSWER)

NEW QUESTION: 189

This figure shows that:

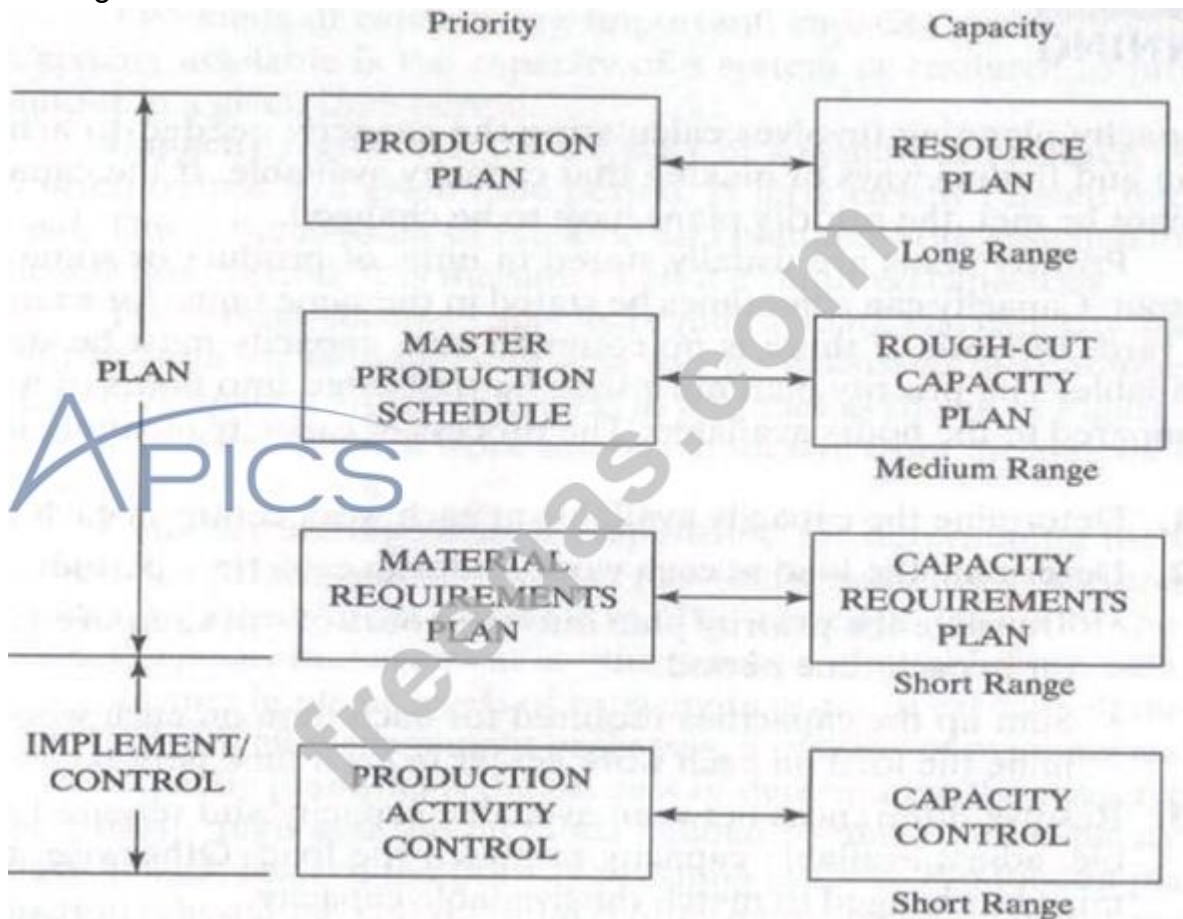


Figure Planning levels.

- A. Both of these
- B. The various capacity plans relate only to their levels in the priority plan not to subsequent capacity planning levels
- C. None of these
- D. The upper levels of the priority planning are input to lower levels

Answer: A (LEAVE A REPLY)

NEW QUESTION: 190

A 100% inspection means:

- A. Testing every unit in the lot
- B. Both of these
- C. None of these

D. Appropriate when the cost of inspection is less than the cost of any loss resulting from failure of the parts

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 191

In a product design, a is carefully established specification covering the product's material, configuration, measurement, and so on.

A. Routine of process

B. Technique

C. Machinery

D. Standard

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 192

A listing of all the parents in which a component is used is called

A. Where-used report

B. Pegging report

C. Both A & B

D. Planning bill

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 193

What is the capacity of a system or resource to produce a quantity of output in a given time period?

A. Capacity required

B. Capacity check

C. Capacity available

D. Capacity on hand

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 194

The operation that controls the work feeding the bottleneck and must operate at a rate equal to the output of the bottleneck so the time buffer queue is maintained is known as:

A. bottleneck operation

B. Control buffer operation

C. task operation

D. gateway operation

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 195

The information needed to make a production plan is:

- A. Forecast by period for the planning horizon
- B. Opening inventory and desired ending inventory
- C. Any past-due customer orders. These are orders that are late for delivery and are sometimes back orders.
- D. All of these

Answer: D (LEAVE A REPLY)

Example:

Amalgamated Fish Sinkers makes a product group of fresh fish sinkers and want to develop a production plan for them. The expected opening inventory is 100 cases, and the company wants to reduce that to 80 cases by the end of the planning period. The number of working days is the same for each period. There are no back orders. The expected demand for the fish sinkers is as follows:

Period	1	2	3	4	5	Total
Forecast	110	120	130	120	120	600
(Cases)						

NEW QUESTION: 196

_ is the delivered cost of a product to a particular geographic point.

- A. Delivery cost
- B. Service cost
- C. Deteriorate cost
- D. Laid-down cost

Answer: D (LEAVE A REPLY)

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NEW QUESTION: 197

Using the , the quantity on hand of a particular item is determined at specified, fixed-time intervals and an order is placed.

- A. Walkthroughs
- B. Periodic review system
- C. Quality control
- D. Formal technical reviews

Answer: (SHOW ANSWER)

NEW QUESTION: 198

A manufacturer has the alternative of making parts in-house or of buying them from an outside supplier. Reason/s to buy out may be:

- A. Requires less capital investment
- B. Allows the firm to concentrate on its own areas of specialization
- C. Uses specialized expertise of suppliers
- D. All of these

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 199

Currently, there is a trend towards more specialization in manufacturing whereby a factory specializes in a narrow product mix for a niche market. Generally, focused factories are thought to be more effectively and economically than more complex factories, the reason being that:

- A. The focused factory may be a "factory within a factory," an area in an existing factory set aside to specialize in a narrow product mix
- B. specialization has the disadvantage of inflexibility
- C. repetition and concentration in one area allow the workforce and management to gain the advantages of specialization.
- D. All of these

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 200

Showing the scope of the quality management system is known as:

- A. practice
- B. policy
- C. plan
- D. procedure

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 201

Preventive maintenance plus continuing efforts to adapt, modify, and refine equipment to increase flexibility, reduce material handling, and promote continuous flow, is called:

- A. Source maintenance
- B. Pull-up system
- C. valid schedule maintenance
- D. Total productive maintenance

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 202

What consist of a series of operations required to make the item?

- A. All of the above
- B. routing
- C. builds
- D. procedures

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 203

A load made up of a number of items or bulky material, arranged or constrained so the mass can be picked up or moved as a single unit too large for manual handling in called:

- A. Pallet load
- B. Package load
- C. Contemporary load
- D. Unit load

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 204

What is based on the participation of all members of an organization in improving processes, products, services, and the culture they work in is called:

- A. Continuous Process Management
- B. Total Quality Management
- C. Workflow Management
- D. All of the above

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 205

What is needed for items and is associated with master production scheduling?

- A. Demand management
- B. Chain management
- C. Product management
- D. Supply management

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 206

is a usual process to start with the due date and using find lead time, to work back to operations?

- A. Utilization
- B. Capacity management
- C. Back Scheduling
- D. Efficiency

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 207

A convenient way to think about bills of material is through:

- A. Product Tree
- B. Dependent demand
- C. Inventory record
- D. All of the above

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 208

is the same as queue and expresses the work to be done in hours.

- A. Capacity per period
- B. Output rate
- C. Backlog
- D. Cumulative variance

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 209

Which file contains information on the capacity and move, wait, and queue times associated with the center?

- A. Run time
- B. Calendar
- C. Work center
- D. Routing

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 210

Each distribution center first determines what it needs and when, and then places orders in central supply, in:

- A. Demand ordering system
- B. Advancements system
- C. Decentralized system
- D. Competency system

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 211

The time needed to perform operation is an important input factor to the manufacturing planning and control system. It is needed to schedule work through the plans,

- A. And cost the product
- B. All of these
- C. Make delivery promises

D. Load the plant

Answer: B ([LEAVE A REPLY](#))

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