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NEW QUESTION: 1

Antifouling coatings are regulated by international treaties.

- A. True
- B. False

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 2

Which product, is used in conjunction with other coatings such as FBE when the lines run through wetlands or a body of water?

- A. 3-Layer Polyethylene (PE)
- B. 2-Layer Polyethylene (PE)
- C. Coal Tar Enamel
- D. Concrete

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 3

Generally for safety considerations, waterjetting hose connections use

- A. filters.
- B. an oil/water separator.
- C. a long wand.
- D. a whip-lock device.

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 4

A failure caused by applying a coating too thinly is known as

- A. pinholes.

- B. failure to cure.
- C. chalking.
- D. cracking.

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 5

A single component water borne acrylic coating cures by:

- A. Solvent Evaporation
- B. Coalescence
- C. Oxidation
- D. Co-Reaction

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 6

Centrifugal blast cleaning requires:

- A. The use of single use abrasives
- B. Well maintained blast wheels
- C. Very large nozzles
- D. A large volume of air to propel the abrasive

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 7

Pre-cleaning of work pieces will NOT remove

- A. snow, ice or water.
- B. dirt.
- C. oil or grease.
- D. mill scale.

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 8

When conducting inspections the Inspector should follow which standards:

- A. Australian standards in Australia
- B. NACE and SSPC standards in North America
- C. The specified standards
- D. ISO standards in Europe and Asia

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 9

The solvent sensitivity/solvent wipe test (ASTM D4752) is used to determine the cure of

- A. powder coatings.
- B. epoxies.

C. inorganic zincs.

D. urethanes.

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 10

Dehumidification is defined as the removal of moisture vapor from the air to

A. raise its relative humidity.

B. lower its dew point,

C. provide worker comfort.

D. lower its temperature

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 11

When NACE/SSPC WJ 1 is referenced; what type of equipment would the Inspector expect to see on the job:

A. Water Jetting Equipment

B. Scarifiers

C. Power Tools

D. Abrasive Blasting Equipment

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 12

Which product, when closely inspected has a green or red layer of fusion bonded epoxy (FBE) that is visible directly on the steel?

A. Fusion Bonded Epoxy

B. 3-Layer Polyethylene (PE)

C. Coal Tar Enamel

D. 2-Layer Polyethylene (PE)

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 13

The main reason dehumidification is used during coating operations is to

A. reduce the possibility of missing the recoat window.

B. allow the contractor to guarantee the completion date.

C. control the environment

D. avoid repetitive blasting/coating operations.

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 14

Eddy current DFT gauges are used to measure Dry Film Thickness in which of the following situations:

- A. Non-Conductive coatings applied to a conductive metallic substrate
- B. Conductive coatings applied to a magnetic metallic substrate
- C. Conductive coatings applied to a cementitious substrate
- D. Magnetic coatings applied to a magnetic metallic substrate

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 15

When observing design defects the NACE Inspector should:

- A. Stop the job immediately
- B. Ignore the defect as the inspector can't change the design
- C. Request that the item be rebuilt with a better design for coating
- D. Document the defect and the potential problems that could result

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 16

When performing an adhesion test in accordance with ASTM D 3359 where the Dry Film Thickness is approximately 10 mils, the Inspector should use:

- A. Method A - Cross Hatch
- B. Method B - Cross Hatch
- C. Method B - X cut
- D. Method A - X Cut

Answer: ([SHOW ANSWER](#))

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NEW QUESTION: 17

In powder coatings, when the particles of powder begin to flow but are not fully liquid, they are in what stage?

- A. Flow stage
- B. Wetting stage
- C. Cure stage
- D. Gel stage

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 18

NACE No.13/ SSPC 6 identifies the use of:

- A. Various methods of cleaning
- B. Steam cleaning only
- C. Abrasive blasting only
- D. Waterjetting only

Answer: A (LEAVE A REPLY)

NEW QUESTION: 19

Coating application to concrete substrates is:

- A. Not required as Concrete is inorganic
- B. Less challenging, than coating steel
- C. The same as coating steel
- D. More challenging than coating steel

Answer: D (LEAVE A REPLY)

NEW QUESTION: 20

You are working as the only in-house NACE Level 2 Inspector in a shop setting when an independent 3rd party NACE Level 3 Inspector, representing the owner, presents you with a copy of a Non Conformance Report (NCR) he has written for a NACE2/SSPC SP 10 centrifugal blast which you had previously approved.

Your FIRST preferred course of action is to:

- A. Consult your supervisor
- B. Review the NCR with the other Inspector
- C. Request a re-blast of the item in question
- D. Verbally challenge the NCR

Answer: A (LEAVE A REPLY)

NEW QUESTION: 21

It is always possible to see moisture on a steel substrate:

- A. True
- B. False

Answer: B (LEAVE A REPLY)

NEW QUESTION: 22

You are the NACE Level 2 Inspector with the final responsibility to prepare the final report for a very large structural steel shop project which has gone very well. It is due next week. The work has been ongoing for two years and several NACE Level 1 Inspectors have worked under your supervision throughout the project. You find you are missing one week of daily reports for the night shift from the very beginning of the project and despite your best efforts they are cannot found.

You FIRST preferred course of action is to:

- A. Plainly state in your report that they are missing
- B. Re-create the reports as not much was going on during night shift anyway
- C. Do not complete your report until they can be found
- D. Use creative writing to cover over the fact they are missing

Answer: (SHOW ANSWER)

NEW QUESTION: 23

Which standards are generally established by private-sector bodies and are available for use by any person or Organization, private or government?

- A. Voluntary
- B. Consensus
- C. Mandatory
- D. De facto

Answer: (SHOW ANSWER)

NEW QUESTION: 24

When performing inspection in accordance with ASTM D 4138 the Inspector will use:

- A. A hardness tester
- B. A set of 14 pencils of varying hardness
- C. A mechanical adhesion tester
- D. A destructive paint inspection Tooke gauge

Answer: D (LEAVE A REPLY)

NEW QUESTION: 25

Which concrete smoothing technique involves scrubbing a mixture of cement mortar over the concrete surface using ai cement sack, gunny sack, or sponge rubber float?

- A. High-pressure water washing
- B. Sacking
- C. Acid etching
- D. Stoning

Answer: B (LEAVE A REPLY)

NEW QUESTION: 26

The standards defining surface cleanliness achieved by centrifugal blast cleaning are:

- A. Different than air blast cleaning
- B. The same as air blast cleaning
- C. Slightly different to air blast cleaning
- D. Comparable to air blast cleaning

Answer: B (LEAVE A REPLY)

NEW QUESTION: 27

When working with someone who is very concerned about Stability and maintaining adherence to the status-quo, the Inspector should try to:

- A. Implement immediate to get them motivated
- B. Make sure they are the center of attention in all site meetings
- C. Give them as much advance notice as possible about upcoming changes
- D. Challenge their value to the team and try to get them out of their comfort zone

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 28

You are the NACE Level 2 inspector reviewing the documentation from a NACE Level 1 you notice significant documentation errors.

Your FIRST preferred course of action is to:

- A. Correct the errors yourself and submit the reports without any further action
- B. Correct the errors yourself and suggest the Level 1 inspector be replaced
- C. Have the Level 1 Inspector correct the errors and set up remedial training to improve the quality of documentation
- D. Correct the errors yourself and advise your supervisor that the Level 1 Inspector is incompetent

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 29

Application of Thermal Spray Coatings requires:

- A. Specialized skills supported by training and experience
- B. No particular skills
- C. The same skills as welding
- D. The same skills as liquid coatings

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 30

Inspection and Test Plans are provided to:

- A. So the Inspector doesn't have to read the entire specification
- B. So the contractor has a single document to reference
- C. To supersede the requirements of the product data sheets
- D. Outline the inspection steps, sequencing and pass/fail criteria

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 31

Individuals conducting Coating Surveys should:

- A. Always be experienced Specification Writers
- B. Always be NACE or SSPC Protective coating Specialists

- C. Always be NACE Level 3 Certified Inspectors
- D. Always be trained and experienced Coating Industry

Answer: D (LEAVE A REPLY)

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NEW QUESTION: 32

Surface preparation methods for Non-ferrous metals are:

- A. Not required
- B. The same for all Non-Ferrous metals
- C. The same as for Ferrous metals
- D. Specific for each type of Non-ferrous metal

Answer: D (LEAVE A REPLY)

NEW QUESTION: 33

Surface preparation of concrete is performed using:

- A. Methods that have been modified for concrete
- B. Methods that are completely different to steel
- C. Methods that are the same as wood
- D. Methods that are exactly the same as steel

Answer: (SHOW ANSWER)

NEW QUESTION: 34

Inspector reports should always be copied to:

- A. All parties involved in the project
- B. The Contractor and Owner
- C. The Owner only
- D. Whomever the Owner identifies

Answer: D (LEAVE A REPLY)

NEW QUESTION: 35

When performing a hardness test on a coating which has elastic properties the inspector is likely to observe:

- A. Cold flow or creep

- B. A very high reading
- C. A very low reading
- D. No difference from any other coating

Answer: A (LEAVE A REPLY)

NEW QUESTION: 36

The number of air turns in an enclosure can be affected by all of these EXCEPT

- A. time of the year (winter/summer).
- B. coating type.
- C. type of dehumidification equipment (refrigerant or desiccant).
- D. manufacturer of the equipment.

Answer: B (LEAVE A REPLY)

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