

## SAP.C\_TS414\_2021.v2024-03-01.q29

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### NEW QUESTION: 1

when you plan an audit for which component can you define partners?(2 correct Ans)

- A. CAPA
- B. Audit
- C. Audit Question
- D. Question

**Answer: (SHOW ANSWER)**

### NEW QUESTION: 2

For which structure elements of a quality notification can you assign a status profile? Note : 2 correct answer

- A. Items
- B. Header
- C. Activities
- D. Follow up actions
- E. Tasks

**Answer: B,E (LEAVE A REPLY)**

### NEW QUESTION: 3

Your customer requires the lab to use quantitate characteristics during a production result recording.

Which result confirmation control indicators are available for quantitative results

- A. Single value
- B. Tolerance keys
- C. Mean value

- D. Class confirmation
- E. Summarized

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 4**

You want to print a certificate for an outbound delivery, at which level is a certificate printed?

- A. Delivery Item level
- B. material level
- C. Delivery header level
- D. Shipping point level

**Answer: A ([LEAVE A REPLY](#))**

**NEW QUESTION: 5**

Which Status allows you to make a usage decision without using the force inspection competition function for all mandatory characteristic results.

- A. 1
- B. 2
- C. 6
- D. 5

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 6**

You create a supplier claim notification with reference to material document year, number and item from a goods receipt for the PO What information is copied to the notification?

Note : 3 correct answer

- A. Advanced Shipping number
- B. Quantity and unit
- C. Purchasing document number and item
- D. Inspection lot number
- E. Material number

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 7**

Your customer automatically create inspection lot for general deliveries in sales and distribution process for its production If QM not started result recording what does the system do in response to a change in the material quality.....

- A. Create a new inspection lot with the different quantity
- B. Block the current inspection lot from processing
- C. Change the quality of the current inspection lot
- D. Cancel the current inspection lot and create a new one

**Answer: D ([LEAVE A REPLY](#))**

**NEW QUESTION: 8**

your consumer want the section of a usage decision code to automatically trigger a goods movement . Where do you make the settings to enable this ?

- A. in the code groups and code
- B. in the selected set .
- C. in the inspection type
- D. in the movement type

**Answer: B (LEAVE A REPLY)**

**NEW QUESTION: 9**

The quality inspector records defects in results recording for a material inspection. When creating notification the system determines the catalog profile by consulting objects in which of following sequences?

- A. report type - Material - Notification Type
- B. report type - Notification Type - Material
- C. Material - Notification Type - report type
- D. Notification Type - report type - Material

**Answer: C (LEAVE A REPLY)**

**NEW QUESTION: 10**

Which process step can automatically create a quality notification?

- A. Creation of quality info record
- B. Characteristics result recording
- C. Making a UD
- D. Creation of an inspection Lot

**Answer: B (LEAVE A REPLY)**

**NEW QUESTION: 11**

Your customer plan to use Test Equipment Management as part of QM.

What event triggers the creation of an inspection lot for calibration inspection?

- A. Creation of maintenance order
- B. Assignment of Equipment to a maintenance plan
- C. Release of a maintenance order
- D. Scheduling a maintenance plan

**Answer: C (LEAVE A REPLY)**

**NEW QUESTION: 12**

Your customer wants to automatically valuate the overall results of an audit using the standard Which valuation method book scores for the overall result?(2 Correct ans )

- A. Valuation mode

- B. Qualitative valuation
- C. Quantitative valuation
- D. Non relevant indicator

**Answer: B,C ([LEAVE A REPLY](#))**

**NEW QUESTION: 13**

Your customer record defects a characteristic level with in result recording and wants to correct all defects for each inspection ,,,,,,,,,," How do you satisfy the customer requirement?

- A. Use the same report type for all inspection operations
- B. Active defect recoding in the control indicators of the characteristics used in the inspection plan
- C. In the implementation guide, select the one Q-Notification per inspection type
- D. In the implementation guide IMG select the active quality notification checkbox in the defect class for

**Answer: B ([LEAVE A REPLY](#))**

**NEW QUESTION: 14**

Your customer wants to periodically calibrate the quality management test equipment used in an inspection plan .

Which type of test equipment must used ?

- A. Production resource/ tools PRTs
- B. Equipment
- C. Documents
- D. Materials

**Answer: B ([LEAVE A REPLY](#))**

**NEW QUESTION: 15**

Which catalogue types require the use of selection sets? Correct 2

- A. Actions
- B. Characteristic
- C. Usage decision
- D. Defect type
- E. Tasks

**Answer: B,C ([LEAVE A REPLY](#))**

**NEW QUESTION: 16**

When you post a good receipt, where does the system check the current inspection stage for a material/vendor combination for upcoming inspection .

- A. Quality level
- B. Characteristic
- C. Sampling scheme

D. Inspection Plan

**Answer: A (LEAVE A REPLY)**

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**NEW QUESTION: 17**

What is required in inspection planning to transfer a characteristic value from results recording of inspection lot processing.....

- A. Settings for the inspection type activated in the material level
- B. Usage of the class characteristics in the task list
- C. Master inspection characteristic linked to class characteristics
- D. Configuration settings

**Answer: C (LEAVE A REPLY)**

**NEW QUESTION: 18**

How many times can you execute the task step of an initial sample in a stability study?

- A. An infinite number of times
- B. Three times
- C. Once
- D. Twice

**Answer: C (LEAVE A REPLY)**

**NEW QUESTION: 19**

A buyer creates a purchase order for a material for which QM in procurement is active What does the system verify when a target QM system is assigned to the material master? Note : 3 Correct answer

- A. "The vendor master
- B. The QM quality info record
- C. The inspection type
- D. The defined assignments for QM systems in the implementation Guide (IMG)
- E. The purchasing info record

**Answer: A,B,D (LEAVE A REPLY)**

**NEW QUESTION: 20**

Which inspection origin creates only unplanned physical samples?

- A. 15 sample management
- B. 3 production
- C. 16 stability study
- D. 2 goods issue

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 21**

What must you do in configuration to enable defects recording during an inspection with inspection lots? Note : 2 correct answer

- A. Activate the work flow template
- B. Define the defect report type
- C. Assign the notification type to the inspection type.
- D. Activate reference to Existing notifications.

**Answer: B,C ([LEAVE A REPLY](#))**

**NEW QUESTION: 22**

What do the selection and evaluation of audit monitoring display? Note : 2 correct answer

- A. Detailed audit valuation
- B. Audit component according to different criteria
- C. Tabular Overview lists of audit components
- D. The QM-STI(Quality Management- Statistic Interface)report

**Answer: B,C ([LEAVE A REPLY](#))**

**NEW QUESTION: 23**

Which object must combined in test scheduling in the stability study Correct 3

- A. Strategy
- B. Initial sample
- C. Physical drawing procedure
- D. Physical samples
- E. Inspection plans

**Answer: A,D,E ([LEAVE A REPLY](#))**

**NEW QUESTION: 24**

Which of the following documents can you use as a reference document when creation a customer claim?(2 correct ans )

- A. Sales order
- B. Material document
- C. Quotation
- D. QM order
- E. Delivery

**Answer: A,E ([LEAVE A REPLY](#))**

**NEW QUESTION: 25**

Which of the following documents can you use as a reference document. When creating a vendor notification? Correct 3

- A. Framework order
- B. Purchase order
- C. Material order
- D. Quotation
- E. Outline agreement

**Answer: A,D,E ([LEAVE A REPLY](#))**

**NEW QUESTION: 26**

What type of task lists can the calibration planner assign to a maintenance plan to perform a calibration inspection? Note : 2 correct answer

- A. Equipment task list
- B. Standard routing
- C. Functional location task list
- D. Inspection plan
- E. General task list

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 27**

From which tables does quality management information system (QMIS) retrieve data?

- A. Info structure
- B. Structure figures
- C. Control charts
- D. Early warning processes

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 28**

By integrating the QM component in the production process, you can monitor and document process capability and the quality of products.

Which statistical and graphical tools does SAP provide to monitor a process ?

- A. Statistical report charts
- B. Quality management information system
- C. Quality management inspection data interface QM-ID
- D. Statistical process controls (SPC)

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 29**

Your customer wants material -dependent code selected from a catalog to show when a Where can you control and limit the codes?

- A. Catalog groups
- B. Product hierarchy
- C. Catalog settings
- D. Catalog profile

**Answer: D ([LEAVE A REPLY](#))**

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